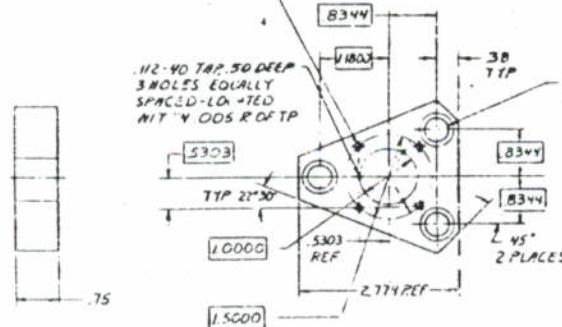


REVISIONS		DESCRIPTION	DATE	APPROVED
A	P			

.164-.32 TAP, .50 DEEP
4 HOLES EQUALLY SPACED.
LOCATED WITHIN .005R OF TP

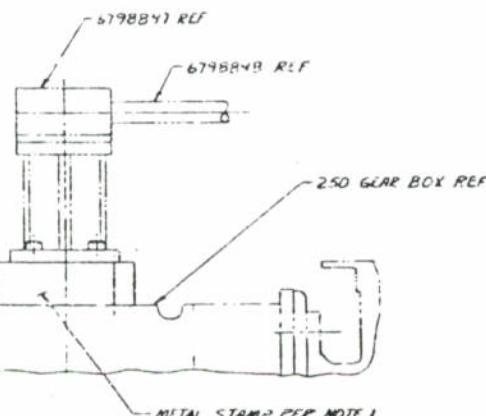
.112-.40 TAP, .50 DEEP
3 HOLES EQUALLY SPACED-LOCATED
WITHIN .005R OF TP

.404-.413 DIA THRU
CBORE .5800VA X .385 DEEP
3 HOLES LOCATED WITHIN
.005R OF TP



MATL - TYPE 341 SST

Short Copy



REPRINTED
PLINT 1

NOTES

1. MARK AS SPECIFIED IN LOCATION SHOWN
WITH THE HIGH FIGURE, THE FOLLOWING
AT THE NAME "ALLISON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANGE LETTER
IN VENDOR NAME OR TRADEMARK.

2. BLACK OXIDE PER AMS 2485

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
THE NAME "ALLISON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANGE LETTER
IF AVAILABLE. ATTACH THIS

USED ON ENGINE MODELS
250 SER

BREAK SHARP EDGES .020 UDS

SEE ITEM

NOTE THIS AND PRINTED

REVIEW APPROVED

NOTED

INSPECTOR

REVIEW APPROVED

NOTED

INSPECTOR